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The low-voltage power  
distribution board that sets  
new standards

SIVACON S8 - safe, flexible and cost-efficient

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## Table of Contents

Safe and intelligent distribution of power	05
SIVACON S8 – system overview	06 – 11
Frame, enclosure and busbars	12 – 13
Circuit breaker design	14 – 15
Universal mounting design	16 – 21
Fixed-mounted design with front covers	22 – 23
3NJ4 In-line design	24 – 25
3NJ6 In-line design	26 – 27
Reactive power compensation	28 – 29
Arc resistance	30 – 31
Design verified power distribution board	32 – 33
New SIVACON S8 in the waste incineration plant	34 – 35
Power monitoring	36
Any questions? One click – well-informed	37
Project checklist	38
Technical specifications	39

A photograph of a Siemens SIVACON switchboard. The switchboard is a large, grey metal cabinet with multiple compartments. The top of the cabinet has several labels, including 'SIEMENS SIVACON' and '+NA01'. The compartments are filled with various electrical components, including circuit breakers and busbars. A digital display is visible on the left side of the cabinet. The background is a plain, light-colored wall.

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## When it comes to safety its Sivacon

### Sivacon S8 - the superior safety switchboard

The SIVACON S8 low-voltage power distribution switchboard sets new standards failproof safety & service. In conformance to the IEC 61439-1&2, SIVACON S8 guarantees high performance, maximum safety and compact modularity.

These switchboards help industries and buildings significantly reduce investment costs and space.

#### Benefits

- Superior safety, performance reliability and unmatched space saving
- SIVACON Assurance - Maintenance-free for life

#### Features

- The only 'Arc Free' switchboards in the world
- SIVACON patented double front PCCs upto 7000A, 150kA
- Patented holeless technology for connections
- Patented ventilation technique
- Combination of fixed, plugin & drawout feeders in the same vertical
- State-of-the-art technology, innovation in design and unmatched performance

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## Mastering your power needs - we support you with our systems

Energy is the driver of progress, because without energy, everything comes to a standstill. Whether in industrial applications or infrastructure, a safe and reliable power supply is vital for modern buildings. Even at the planning stage, the key focus is therefore on safety, flexibility and efficiency.

Our intelligent products and systems for low-voltage power distribution are the perfect match for these requirements. Our high-performance, consistent components are the key to your success: they help to noticeably reduce investment costs and risks and guarantee you maximum convenience and system availability throughout the entire period of use.

# Safe and intelligent distribution of power

## Cost-efficient system

The SIVACON® S8 low-voltage power distribution board sets new standards as a power distribution board or Motor Control Center (MCC) for industrial applications or in the infrastructure. The power distribution board system up to 7,000 A for the simple and consistent distribution of power guarantees maximum personal and plant safety and, thanks to its optimal design, offers a wide range of possible uses. Thanks to the modular technology, the power distribution board can be optimally adapted to every requirement when designing the complete system. With its combination of maximum safety and a modern design, the system offers a highly cost-efficient solution.

## Tested safety

SIVACON S8 stands for the highest level of safety. The low-voltage power distribution board is a design-tested power switch- and controlgear assembly with a design verification by verification tests. Evidence of its physical properties has been provided in the product testing department under both operating and fault conditions. An arcing fault-resistant

locking system also ensures verification of testing under arcing conditions is in accordance with IEC 61641 and VDE 0660 part 500-2.

## Flexible solutions

The SIVACON S8 low-voltage power distribution board is the intelligent solution which can be adapted to match your requirements. Different installation designs can be combined in one section with ease. The flexible, modular technology allows for the simple exchange or addition of functional units. The SIVACON S8 modular components undergo a continuous innovation process, thereby ensuring the highest possible level of technical progress for the complete system.

## Highlights

- Safety for human beings and plants by design verification by verification tests in accordance with IEC 61439-2
- Maximum personal and plant safety in the event of an arcing fault thanks to continuous testing
- High level of flexibility thanks to the innovative modular technology

Read the QR code with your QR code reader.



Whether in industrial applications or infrastructure, our integrated portfolio of products and systems offers safe, flexible and cost-efficient application options for low-voltage power distribution.

# SIVACON S8 - system overview

## Section design



	Circuit breaker design	Universal mounting design	Fixed mounting design
<b>Installation designs</b>	Fixed-mounted design Withdrawable design	Withdrawable unit design Fixed-mounted design with compartment doors Plug-in design	Fixed-mounted design with front covers
<b>Functions</b>	Supply Feeder Coupling	Cable feeders Motor outgoing feeders (MCC)	Cable feeders
<b>Rated current <math>I_n</math></b>	up to 6,300 A	up to 630 A up to 250 kW	up to 630 A
<b>Connection position</b>	front or rear	front or rear	front
<b>Section width (mm)</b>	400 • 600 • 800 • 1,000 • 1,400	600 • 1,000 • 1,200	1,000 • 1,200
<b>Internal separation</b>	Form 1, 2b, 3a, 4b, 4 Type 7 (BS)	Form 3b, 4a, 4b, 4 Type 7 (BS)	Form 1, 2b, 3b, 4a, 4b
<b>Busbar position</b>	rear/top	rear/top	rear/top



3NJ6 In-line design	3NJ4 In-line design	Reactive power compensation
Plug-in design	Fixed-mounted design	Fixed-mounted design
Cable feeders	Cable feeders	Central reactive power compensation
up to 630 A	up to 630 A	unchoked up to 600 kvar choked up to 500 kvar
front	front	front
1,000 • 1,200	600 • 800 • 1,000	800
Form 1, 3b, 4b	Form 1, 2b	Form 1, 2b
rear/top	rear	rear/top/without

## Features



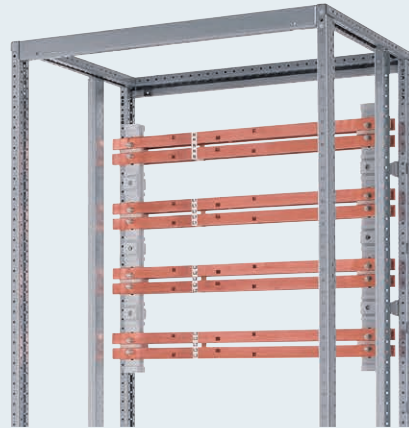
Design side panel



Standardized labelling system for sections and feeders



Variable busbar positions, top up to 6,300 A



Variable busbar positions, rear up to 7,000 A (top and/or bottom)



Locking system for simple or central locking

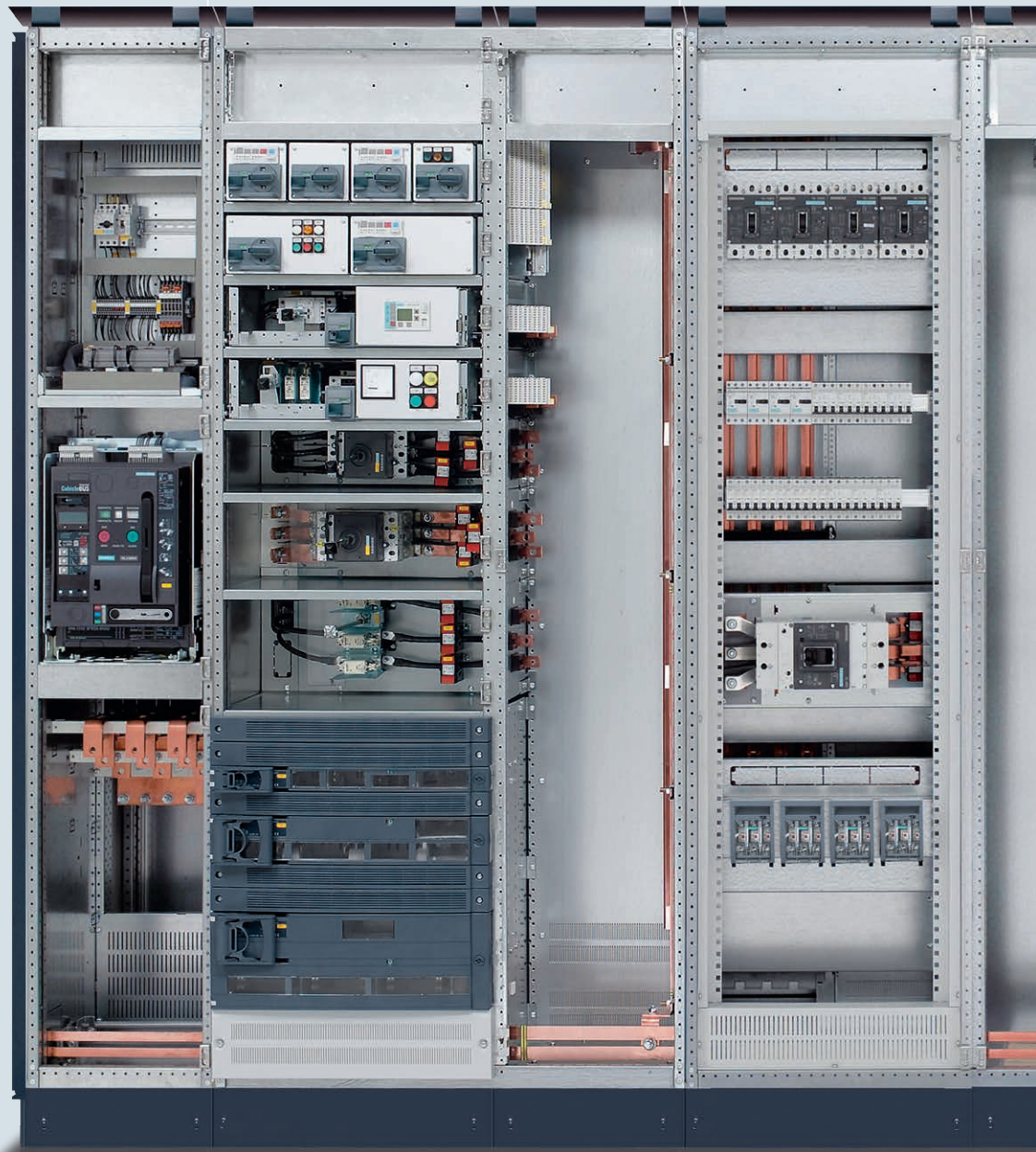


Lockable pivoted lever system

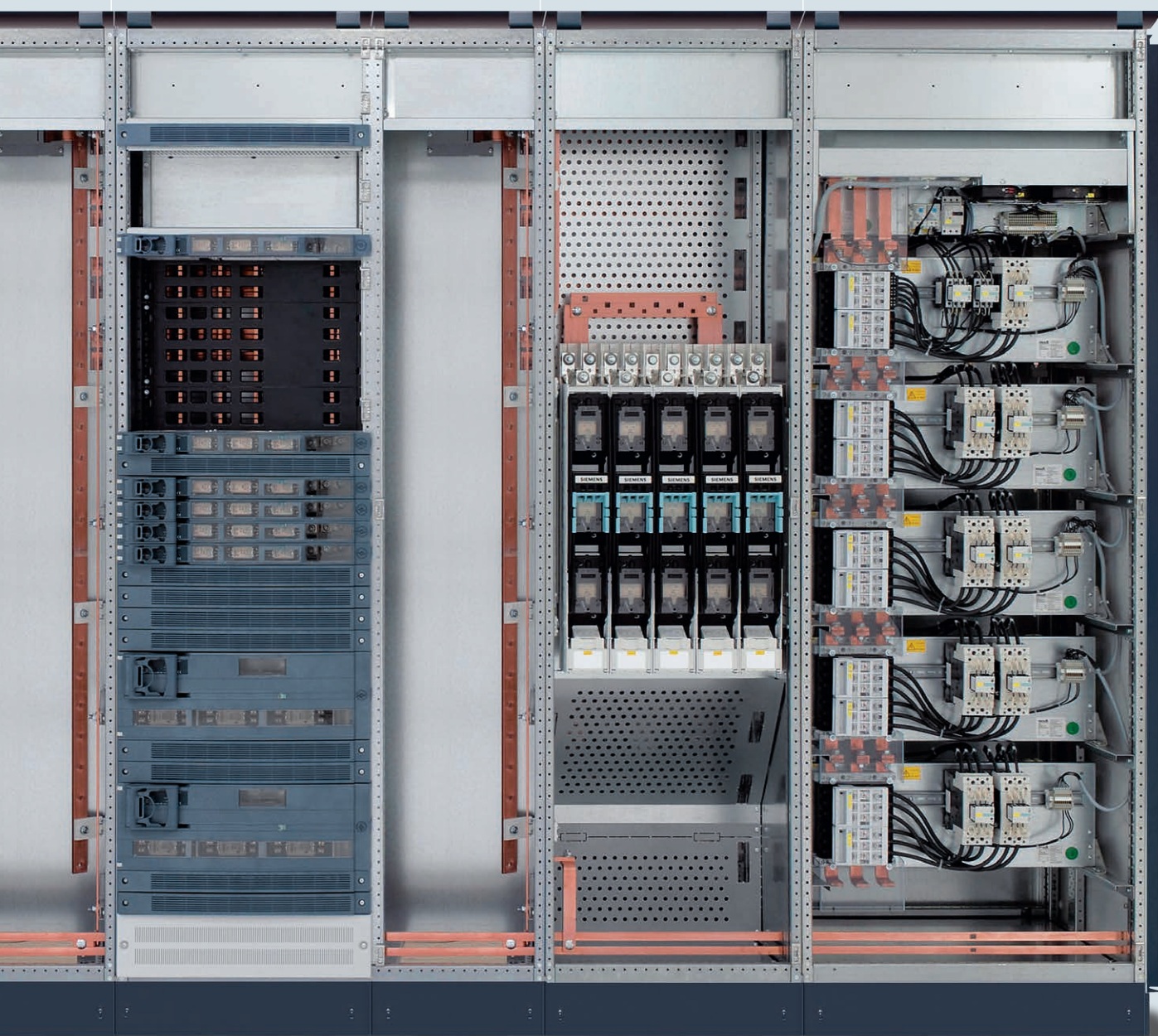


# SIVACON S8 - system overview

## Section design

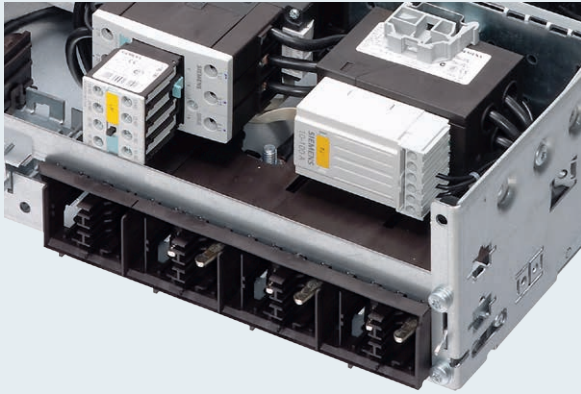


	Circuit breaker design	Universal mounting design	Fixed mounting design
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<b>Functions</b>	Supply Feeder Coupling	Cable feeders Motor outgoing feeders (MCC)	Cable feeders
<b>Rated current <math>I_n</math></b>	up to 6,300 A	up to 630 A up to 250 kW	up to 630 A
<b>Connection position</b>	front or rear	front or rear	front
<b>Section width (mm)</b>	400 • 600 • 800 • 1,000 • 1,400	600 • 1,000 • 1,200	1,000 • 1,200
<b>Internal separation</b>	Form 1, 2b, 3a, 4b, 4 Type 7 (BS)	Form 3b, 4a, 4b, 4 Type 7 (BS)	Form 1, 2b, 3b, 4a, 4b
<b>Busbar position</b>	rear/top	rear/top	rear/top

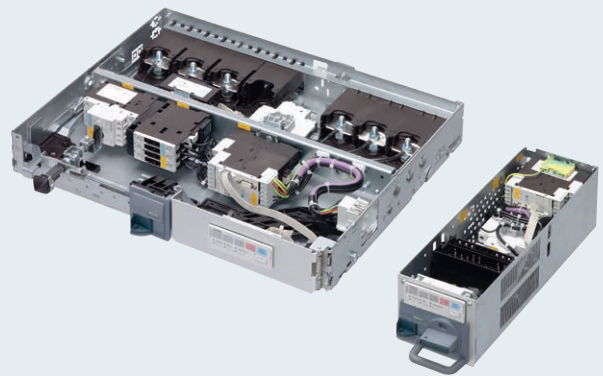


3NJ6 In-line design	3NJ4 In-line design	Reactive power compensation
Plug-in design	Fixed-mounted design	Fixed-mounted design
Cable feeders	Cable feeders	Central reactive power compensation
up to 630 A	up to 630 A	unchoked up to 600 kvar choked up to 500 kvar
front	front	front
1,000 • 1,200	600 • 800 • 1,000	800
Form 1, 3b, 4b	Form 1, 2b	Form 1, 2b
rear/top	rear	rear/top/without

## Features



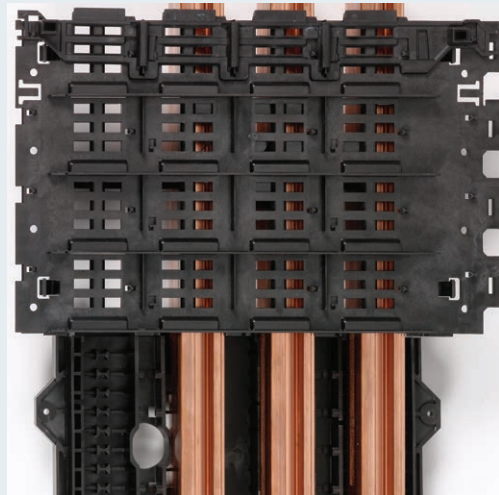
Patented low-wear withdrawable unit contact system for long service life



Normal withdrawable units up to 630 A and small withdrawable units up to 63A - up to 48 small withdrawable units per section for space-saving assembly



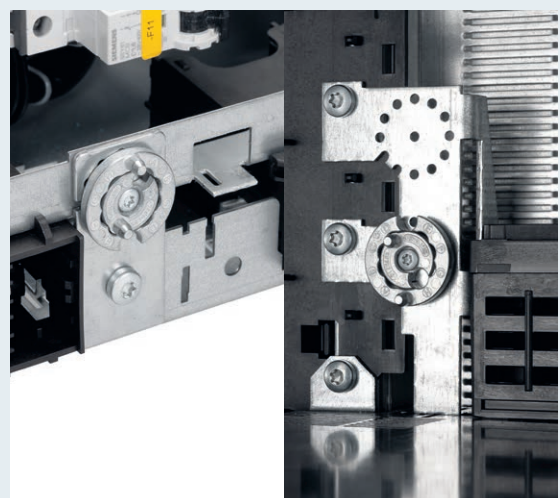
Shutter with double-action for normal and small withdrawable units for a high level of personal safety



Arc-resistant section busbar embedding for a high level of personal and system safety



Lockable disconnected position for safe commissioning and maintenance



Optional withdrawable unit coding (up to 9,216 options) for the clear assignment of withdrawable units

# Frame, enclosure and busbars

## Highlights

- High level of personal safety thanks to the patented door locking system
- Arrangement of busbar positions suitable for the application
- High level of flexibility thanks to variable busbar systems up to 7,000 A

## Safety and functionality

The low-voltage switchboard that combines economic design with high quality. Safe, user-friendly and appealing: the intelligent design of the SIVACON S8 meets every demand. The frame and all of the bearing components of the section are made from stable, screw-fastened sheet steel profiles. Circumferential rows of holes allow for individual expansion.

The patented door-locking system offers maximum safety: the universal door hinge allows for the hinge side to be changed with ease. The doors are available with either simple or central locking and can be fitted with various locking systems such as double bit fastener or pivoted lever lock. The roof plates feature pressure relief for additional safety. Section-to-section separation is provided as standard. The surfaces of frame components, bases, rear panels and floor plates are sendzimir-galvanized. Doors, covers and base panels are powder-coated or lacquered.



Variable busbar positions and stable sheet steel profiles offer maximum safety and flexibility.

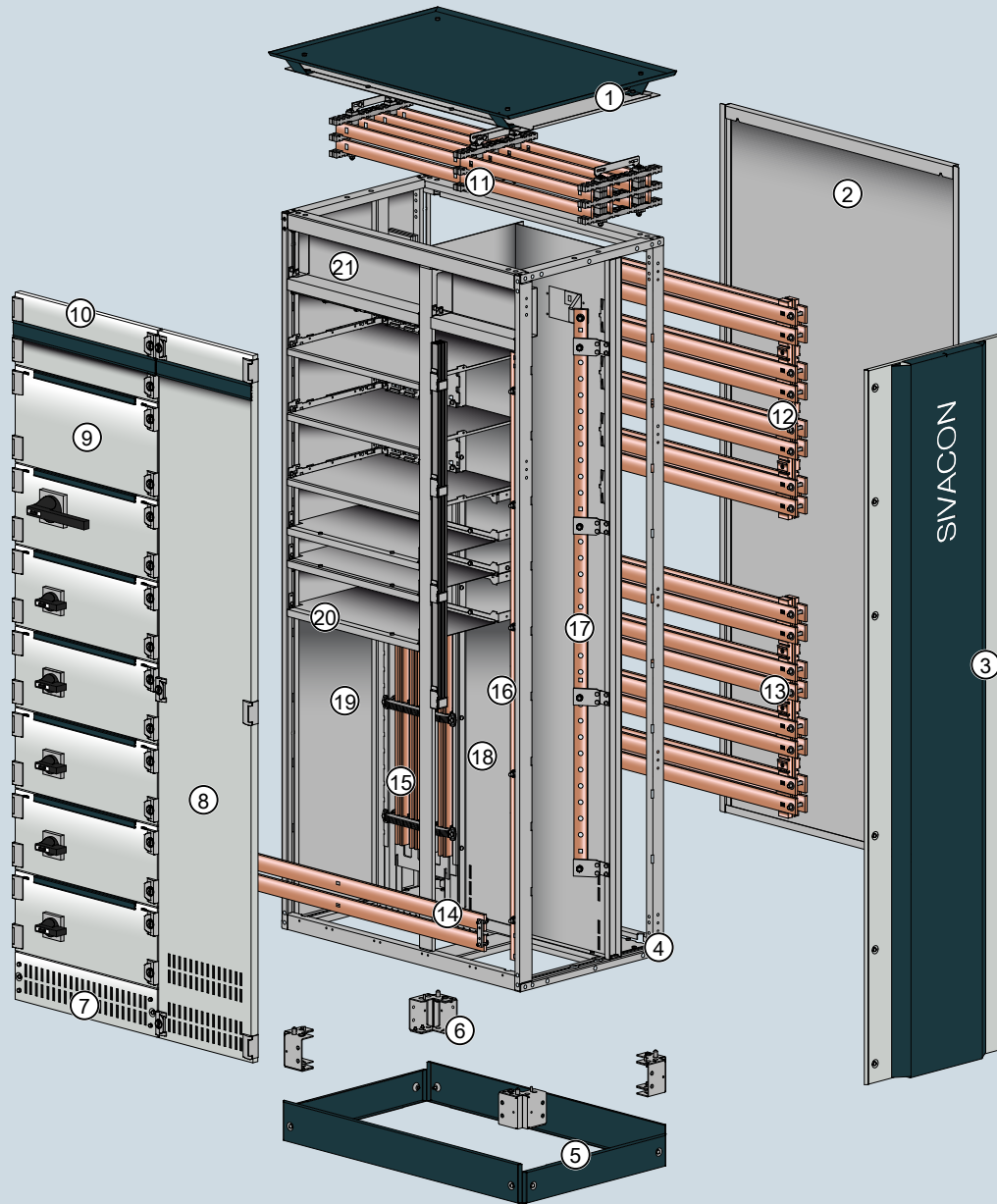
## Systematic flexibility

Whether your need is for simple systems or extensive networks with transversal and longitudinal couplings, SIVACON offers you all the flexibility you need. The busbars can be positioned at either the top or the rear and, if required, two busbar systems can also be integrated in a power distribution board. The shipping splits are easily accessible from the front or the top. The busbar connections require zero maintenance. The well thought-out design of the system allows it to be integrated perfectly into a modern room concept. The section, either single- or double-fronted, can be installed together with a main busbar system or back-to-back with a separate main busbar system.

## Technical specifications

<b>Frame</b>	Door opening angle	125 ° • 180 ° with stand-alone design
	Frame height	2,000 • 2,200 mm
	Base height add-on	100 • 200 mm
	Degree of protection	in accordance with IEC 60529: IP30 • IP31 • IP40 • IP41 • IP42 • IP54
<b>Main busbars</b>	Rated currents	up to 7,000 A
	Rated impulse withstand current ( $I_{pk}$ )	up to 330 kA
	Rated short-time withstand current ( $I_{cw}$ )	up to 150 kA

# Section design



## Enclosure

- ① Roof plate (IPX1)
- ② Rear panel
- ③ Design side panel
- ④ Frame
- ⑤ Base panel
- ⑥ Base
- ⑦ Ventilated base compartment panel
- ⑧ Ventilated section door
- ⑨ Compartment door
- ⑩ Head room door

## Busbars

- ⑪ Main busbar (L1... L3, N) – top
- ⑫ Main busbar (L1... L3, N) – rear top
- ⑬ Main busbar (L1... L3, N) – rear bottom
- ⑭ Main busbar (PE) – bottom
- ⑮ Section busbar system (L1... L3, N) device compartment
- ⑯ Section busbar (PE) cable connection compartment
- ⑰ Section busbar (N) cable connection compartment

## Internal separation

- ⑱ Device compartment/busbar compartment
- ⑲ Section to section
- ⑳ Compartment to compartment
- ㉑ Cross-wiring compartment

# Circuit breaker design

As a compact design with a section width of just 400 mm, the section with 3WL air circuit breaker is ideally suited to a rated current of up to 1,600 A.

For an cost-efficient installation, the circuit breaker section provides enough space for up to three circuit breakers.

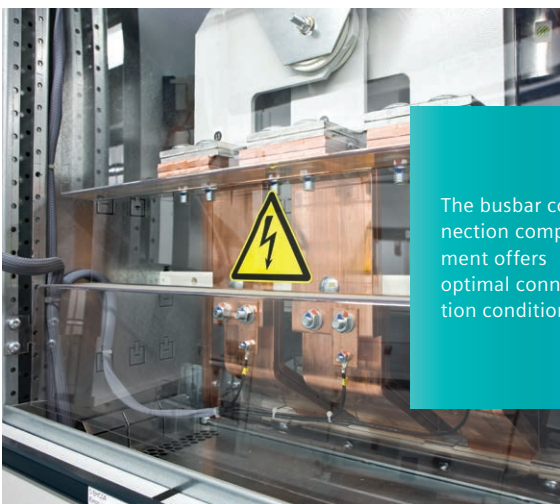


## Safe and user-friendly

The sections for 3WL/3VL circuit breakers cater for personal safety and plant safety in the long run. The incoming, outgoing and coupling sections of the circuit breaker design are fitted with 3WL air circuit breakers in the withdrawable or fixed-mounted design or, alternatively, with 3VL molded-case circuit breakers. Since there are generally many loads downstream from these sections, the long-term personal and operational safety of these is of particular importance. SIVACON S8, with its components of the circuit breaker design, meets all these requirements, compact and safe. Movement to the connected, test or disconnected position with the air circuit breaker 3WL take place with the door closed. Design verification by verification test in accordance with IEC 61439-2 also guarantees maximum safety for all sizes.

## Flexibility for individual requirements

The section dimensions are tailored to the size of the circuit breakers and can be selected to meet individual needs. The circuit breaker design offers optimal connection conditions for every rated current range. In addition to cable connections, the design also has design verification to be connected to SIVACON 8PS busbar trunking systems. The busbar trunking system connection pieces, specially developed for the SIVACON S8, are an integral component



The busbar connection compartment offers optimal connection conditions.



Inspection possible without removing the 3WL air circuit breaker.



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# SIVACON innovations- Double front PCC upto 7000A / 150kA

Only by SIVACON S8 - the future of  
switchboards.

The SIVACON S8 low-voltage power distribution switchboard sets new standards failproof safety & service. In conformance to the IEC 61439-1&2, SIVACON S8 guarantees high performance, maximum safety and compact modularity.

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#### Benefits

- Superior safety, performance reliability and unmatched space saving
- SIVACON Assurance - Maintenance-free for life

#### Features

- The only 'Arc Free' switchboards in the world
- SIVACON patented double front PCCs upto 7000A, 150kA
- Patented holeless technology for connections
- Combination of fixed, plugin & drawout feeders in the same vertical
- State-of-the-art technology, innovation in design and unmatched performance
- Patented ventilation technique

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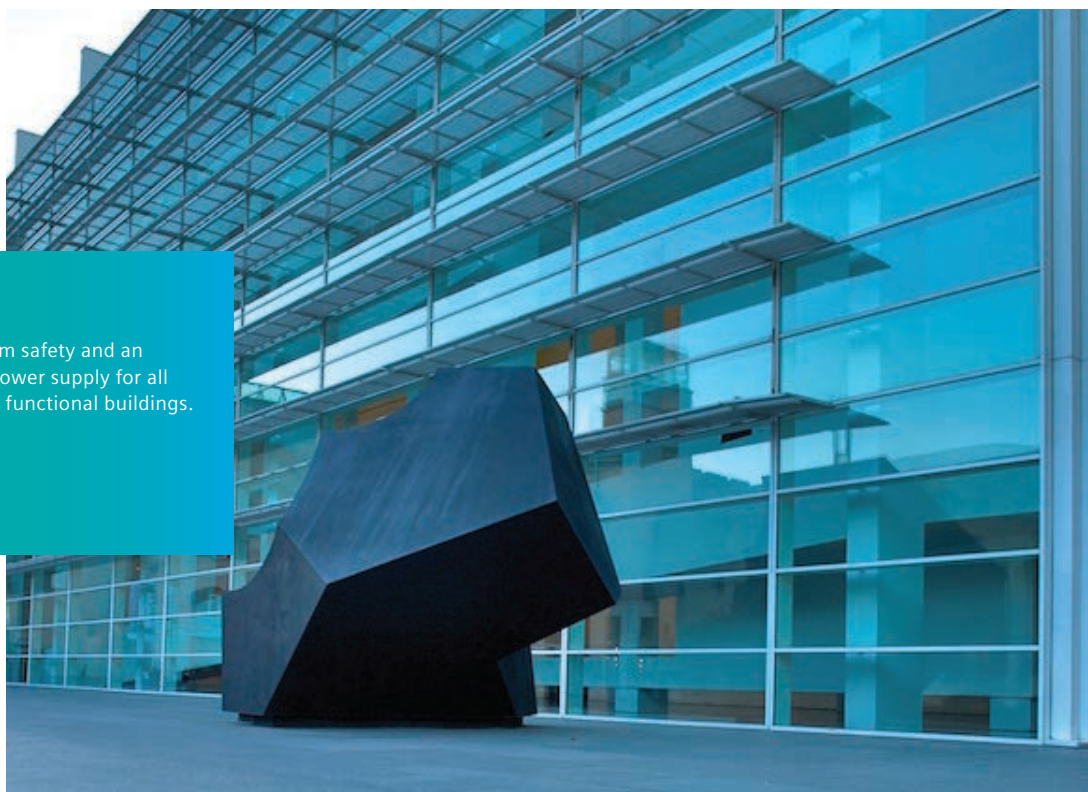
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Maximum system safety and an uninterrupted power supply for all requirements in functional buildings.



of the sections in the circuit breaker design. The sections consist of three functional compartments. The auxiliary equipment compartment provides the ideal space for control or monitoring switching devices. They are arranged on an auxiliary equipment support which can be separated from the power section. Depending on the position of the cable connection or busbar connection compartment, this can be arranged at the top and/or bottom.

#### Economic solutions

With a width of 600 mm and a depth of 800 mm, the section with three air circuit breakers takes up very little space. In this design, the cable connection compartment is located at the back.

#### Highlights

- Maximum safety in the connected, test and disconnected position with the door closed
- Most compact for any range of rated current
- Design verified connection to SIVACON 8PS busbar trunking systems

Technical specifications	
<b>Installation design</b>	Fixed-mounted design, withdrawable unit design
<b>Functions</b>	Feeding, tap-off units, transversal or longitudinal coupling
<b>Rated current <math>I_n</math></b>	up to 6,300 A
<b>Connection position</b>	front or rear
<b>Section width (mm)</b>	400 • 600 • 800 • 1,000 • 1,400
<b>Internal separation</b>	Form 1, 2b, 3a, 4b, 4 Type 7 (BS)
<b>Busbar position</b>	top, rear top and/or rear bottom



# Universal installation design – Power distribution board

Fixed-mounted design with compartment doors and 3NJ6 In-line design, plug-in are individually combinable at any time



## Combining modules successfully

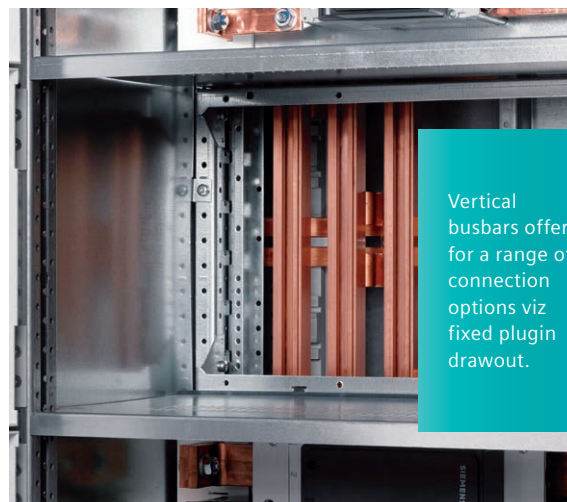
The SIVACON universal installation design combines tap-off units in the fixed-mounted design and plug-in tap-off units in the in-line design. The system is suitable for cable feeders up to 630 A. The modular technology allows functional subassemblies to be put together in any combination, thereby allowing for the space-saving installation of the power distribution board. Add-on modules enable functional compartments to be divided as required. The cables are routed at the right side of the section in a cable connection compartment with a choice of width of either 400 mm or 600 mm. Cable brackets are provided here for fastening the cables. Alternatively, the cables can be connected at the back of the section. In this case, the cable connection compartment on the right is no longer required and the section width is reduced to 600 mm.

## Safe and flexible power distribution

The vertical section busbars are arranged at the rear left of the section. The profile bar or flat copper design allows for tap-offs in the smallest of grids. Connections to the section busbars by means of cables, wires or busbars are also possible without any need for drilling or punching. This guarantees maximum flexibility, both at the outset and for later expansions.



The patented connection terminals are safe, flexible and easy to connect.



Vertical busbars offer for a range of connection options viz fixed plug-in drawout.

A tall, grey industrial switchboard with multiple horizontal compartments. The top section has three drawers with handles. Below that are several rows of circuit breakers and components. A label '+NA03' is visible on the top left. The word 'SIVACON' is printed vertically on the right side of the unit.

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# Maintenance-free for life

## SIVACON S8 - the most economical switchboard

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### Benefits

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### Features

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Safe operation and space-saving installation are important aspects of power distribution in infrastructure.

### Modular and variable installation

The installation of switching devices in the fixed-mounted design takes place using modular device holders. It can be fitted with circuit breakers or in-line switch disconnectors with LV HRC fuses. The cable connection is made directly at the device or, in cases of higher requirements, at special connector terminals in the cable connection compartment. For individual expansion, the design offers freely assignable device holders.

### Flexible retrofitting of feeders

3NJ6 In-line switch disconnectors with LV HRC fuses can be installed in the bottom 600 mm of the equipment compartment. They are equipped with a plug-in contact on the supply line side. This means that the switch disconnectors can be exchanged or retrofitted without disconnecting the section.

### Highlights

- High level of flexibility thanks to the modular technology subassemblies which can be combined as required
- Vertical busbars offer for a range of connection options viz fixed plugin drawout
- Cost-efficient design due to site fittable add-on modules

Technical specifications	
<b>Installation design</b>	Fixed-mounted design with compartment doors, plug-in design
<b>Functions</b>	Cable feeders
<b>Rated current I<sub>n</sub></b>	up to 630 A
<b>Connection position</b>	front and rear
<b>Section width (mm)</b>	600 • 1,000 • 1,200
<b>Internal separation</b>	Form 2b, 3b, 4a, 4b
<b>Busbar position</b>	top, rear top and/or rear bottom

# Universal installation design – Motor Control Center

Withdrawable unit design, fixed-mounted design with compartment doors and in-line switch disconnectors can be combined with 3NJ6 LV HRC fuses.



rating or the connection of new loads, the withdrawable unit design offers you the flexibility that you need. Safe and simple handling means that modifications can be carried out quickly, thereby ensuring a high level of system availability.

## Safe power distribution

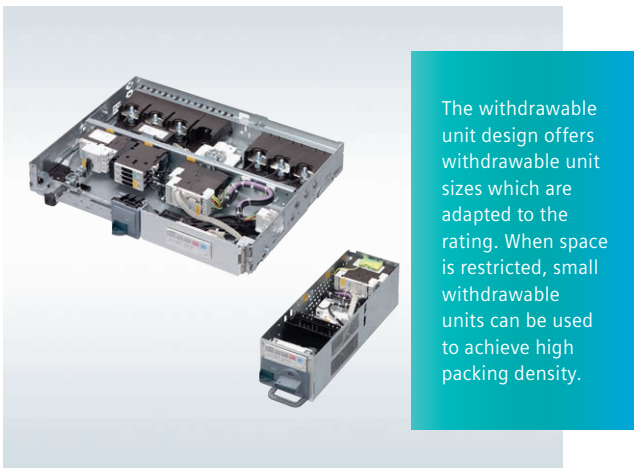
In withdrawable unit design, the section busbar system is arranged at the rear. It offers test finger safety (IP20B) for live parts, even without additional shutters. As an option, the plug-in busbar system can be embedded with arcing fault resistance and can be fitted with a shutter with a double-action system. The tap openings are arranged in a 50 mm modular grid. This guarantees maximum flexibility, both at the outset and for later expansions.

## Compact and cost-efficient

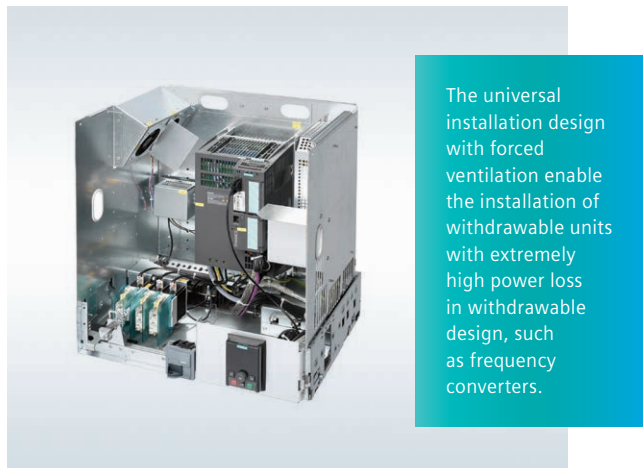
With the SIVACON S8 withdrawable unit sizes adapted to the rating, the system size can be reduced to a minimum. The compact small withdrawable units are particularly useful here. With small withdrawable unit sizes of 1/4 (up to four withdrawable units per compartment) and 1/2 (up to two withdrawable units per compartment), as well as normal withdrawable units with heights starting from 100 mm, very high packing density can be achieved. The withdrawable unit compartments have isolating distances on the incoming and outgoing sides. No connection work is required inside the withdrawable unit compartments.

## Benefits of flexible combinations

Many applications require a space-saving design of a power distribution board. In such cases, an ideal solution is therefore to combine various installation designs in one section. The SIVACON universal installation design offers you safety, together with maximum flexibility and cost-efficiency in one system. It allows tap-off units in withdrawable design and fixed-mounted design, as well as plug-in tap-off units in the 3NJ6 In-line design. When requirements are constantly changing, e.g. changes in motor



The withdrawable unit design offers withdrawable unit sizes which are adapted to the rating. When space is restricted, small withdrawable units can be used to achieve high packing density.



The universal installation design with forced ventilation enable the installation of withdrawable units with extremely high power loss in withdrawable design, such as frequency converters.

A photograph of a Siemens SIVACON switchgear cabinet. The cabinet is grey with a dark blue top section. It features several circuit breakers and a digital display on the front. The top of the cabinet has labels for 'SIEMENS SIVACON' and '+NA01'. The background is a light blue gradient.

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## SIVACON innovations- Technology for holeless connections

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The universal mounting design with small and normal withdrawable units enables safe and integrated power distribution with flexible application options for industrial plants.

### Expanded mounting options

Designed according to our universal installation design, the sections with forced ventilation enable the installation of withdrawable units with extremely high power loss in withdrawable unit design, such as frequency converters up to 45 kW. The heated air is discharged by fans via a separate 100 mm-wide ventilation duct. The overall panel width of 1,000 mm or 1,200 mm remains the same. The fans are sized so that heat removal of the withdrawable unit is ensured even if one of the fans fails.



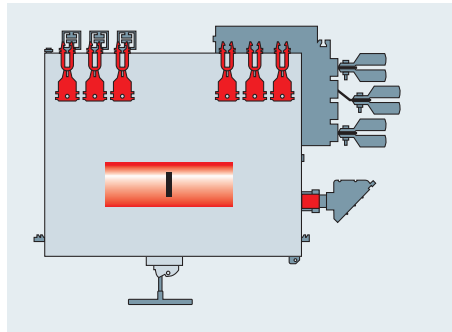
### Highlights

- Space-saving assembly thanks to the combination of various installation designs
- High level of personal safety, even in the event of a fault, thanks to closed front doors in all withdrawable unit positions (connected, test, disconnected positions)
- Long serviceable life thanks to patented, wear-resistant contact system

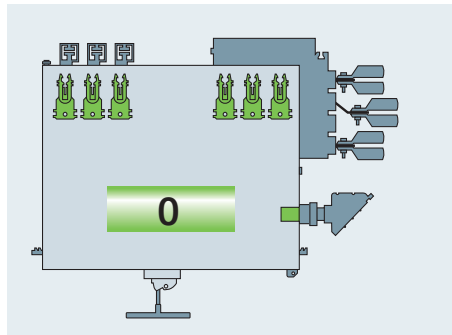
Technical specifications	
<b>Installation design</b>	Withdrawable unit design, fixed-mounted design with compartment doors, plug-in design
<b>Functions</b>	Cable feeders, motor outgoing feeders (MCC)
<b>Rated current I<sub>n</sub></b>	up to 630 A, up to 250 kW
<b>Connection position</b>	front and rear
<b>Section width (mm)</b>	600 • 1,000 • 1,200
<b>Internal separation</b>	Form 3b, 4a, 4b, 4 Type 7 (BS)
<b>Busbar position</b>	top, rear top and/or rear bottom

# Withdrawable unit design

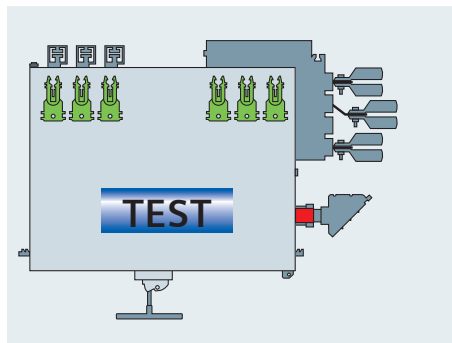
In the connected position, both power and control contacts are closed.



In the disconnected position the incoming, outgoing and control sides have max. isolating distances.



The test position allows for the no-load testing of the withdrawable units.



## Simple adaptation to changed requirements

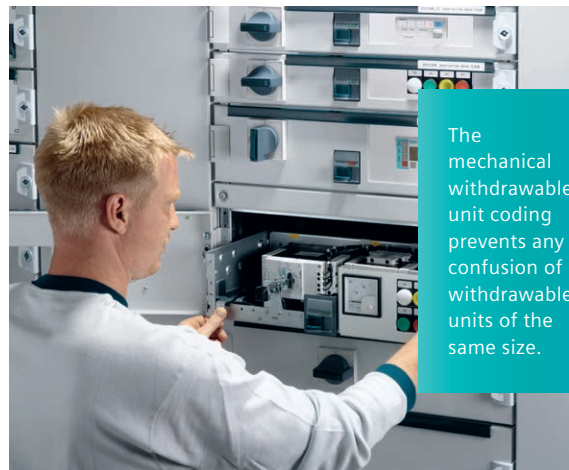
Is your power supply constantly having to increase to meet new requirements? SIVACON withdrawable units can offer you all the safety and flexibility that you need. These units can be modified or retrofitted with ease, and without disconnecting the section. Regardless of whether small or normal withdrawable units are used, the size is optimally adapted for the required performance. The patented withdrawable unit contact design has been designed to be user-friendly and particularly wear-resistant. In order to protect against damage, all parts in withdrawable units are racked down inside the contours of the withdrawable units. The cables are routed at the right side of the section in a cable connection compartment with a choice of width up to 600 mm. Cable brackets are provided here for fastening the cables. Alternatively, the cables can be connected at the back of the section. In this case, the cable connection compartment on the right is no longer required and the section width is reduced to 600 mm.

## Safe operation of the withdrawable units

Withdrawable units of all sizes are equipped with integrated operating fault protection and a standardized, clear display of the withdrawable unit positions. Moving to the test, disconnected or connected position takes place with the door closed and without removing the degree of protection. In addition to the main switch, the disconnected position of the withdrawable units can also be locked for additional safety.



Simple and safe operation of the withdrawable units behind closed doors.



The mechanical withdrawable unit coding prevents any confusion of withdrawable units of the same size.

## When it comes to safety, nothing beats SIVACON

**SIVACON S8 - the only most economical switchboard with true closed door trolley disconnection**

The SIVACON S8 low-voltage power distribution switchboard sets new standards failproof safety & service. In conformance to the IEC 61439-1&2, SIVACON S8 guarantees high performance, maximum safety and compact modularity.

These switchboards help industries and buildings significantly reduce investment costs and space.

#### Benefits

- Superior safety, performance reliability and unmatched space saving
- SIVACON Assurance - Maintenance-free for life

#### Features

- The only 'Arc Free' switchboards in the world
- SIVACON patented double front PCCs upto 7000A, 150kA
- Patented holeless technology for connections
- Patented ventilation technique
- Combination of fixed, plugin & drawout feeders in the same vertical
- State-of-the-art technology, innovation in design and unmatched performance

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High level of availability of the Motor Control Center even in a harsh industrial environment.

Optional withdrawable unit coding can be used to prevent any confusion of withdrawable units of the same size.

**Communication**

Communication via PROFIBUS DP, PROFINET or Modbus offers all the benefits of extensive control functions and analysis options.

**Motormanagement and -control system SIMOCODE pro**

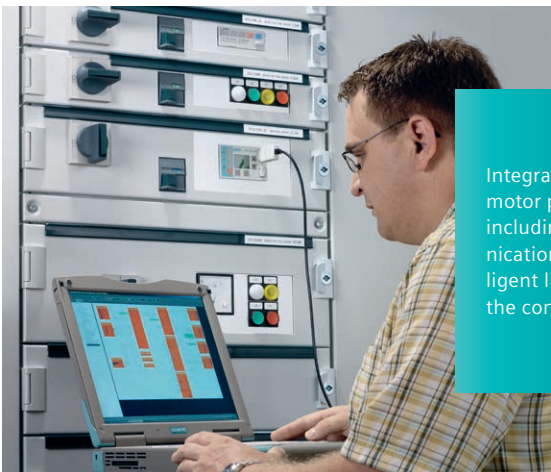
SIMOCODE pro is a flexible, modular motor management system for motors with constant speed in low-voltage range. It optimises the link between control system and motor branch circuit, increases plant availability and offers at the same time considerable savings during construction, commissioning, operation and maintenance of

a plant. SIMOCODE pro, which is installed in the low-voltage switchboard, is the intelligent link between higher-level automation system and motor branch circuit and combines:

- multi-functional electronic full motor protection, self-sufficient from automation system
- safe switch-off of motors
- integrated control functions
- information about operating, service and diagnostic data in detail
- open communication of PROFIBUS or PROFINET
- automatical parameter assignment to the motor branch circuit thanks to fixed installation of the SIMOCODE pro initialization module.

**Highlights**

- High level of safety thanks to standardized user interfaces for all withdrawable unit sizes
- Withdrawable unit coding for protection against any confusion of withdrawable units of the same size
- Communication in the power distribution board for extensive control functions and analysis options



Integrated full motor protection, including communication for intelligent linking to the control level.

# Fixed-mounted design with front covers

The front covers in the fixed-mounted design are easy to install and guarantee uniform front levels.

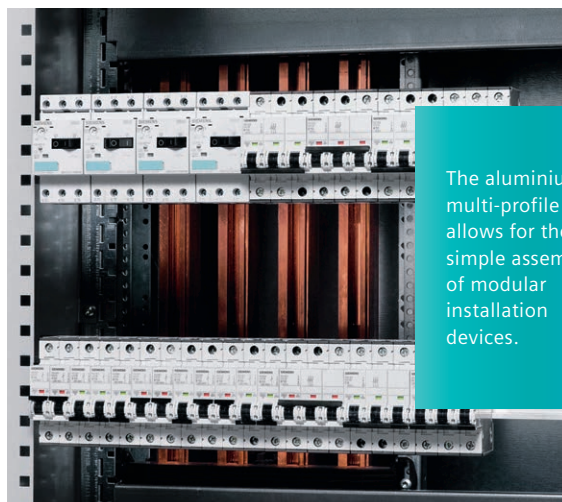


## Safe and cost-efficient

If the exchange of components under operating conditions is not required, or if short downtimes are acceptable, then the SIVACON fixed-mounted design offers a safe and cost-efficient solution. The system is designed for cable feeders up to 630 A. Individual functional sub-assemblies can be combined in the modular technology as desired, therefore offering you all the flexibility that you need. Add-on modules enable functional compartments to be subdivided as required (up to form 4b). The cables are routed at the right side of the section in a cable connection compartment with a choice of width of either 400 mm or 600 mm. Cable brackets are provided here for fastening the cables.

## Flexible and space-saving

The vertical section busbars are arranged at the rear left of the section. The profile bar or flat copper design allows for tap-offs in the smallest of grids. Connections to the section busbars by means of cables, wires or busbars are also possible without any need for drilling or punching. This guarantees maximum flexibility, both at the outset and for later expansions.



The aluminium multi-profile bar allows for the simple assembly of modular installation devices.

# SIEMENS

*Ingenuity for life*

## Saving space and costs

**SIVACON S8 - the most compact  
switchboard.**

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- Patented ventilation technique

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With many industrial applications, the exchange of components under operating conditions is not required. The safe and cost-efficient construction offers its services for it in fixed-mounted design with front covers.

### Multifunctional modules

The switching devices are installed on modular device holders of graduated depth. These can be equipped with circuit breakers, switch disconnectors with fuses or modular installation devices. Different switching device groupings into one module are also possible. They are attached onto the device holders and directly connected to the section busbar. The cable connection is made at the device or, in cases of higher require-

ments, at special cable connection terminals. Thanks to the panel, simple operation is possible directly in the cable connection compartment. For individual expansion, the system offers freely assignable device holders.

### Highlights

- Efficient arrangement of devices as single or multiple feeders
- More safety thanks to design verified standard modules
- High level of flexibility through the combination of high-rating tap-off units and modular installation devices

Technical specifications	
<b>Installation design</b>	Fixed-mounted design with front panels
<b>Functions</b>	Cable feeders
<b>Rated current <math>I_n</math></b>	up to 630 A
<b>Connection position</b>	front
<b>Section width (mm)</b>	1,000 • 1,200
<b>Internal separation</b>	Form 1, 2b, 4a, 4b
<b>Busbar position</b>	top, rear top and/or rear bottom

# 3NJ4 In-line design

With the fixed-mounted 3NJ4 In-line design, it is possible to install up to 18 tap-off units per section.

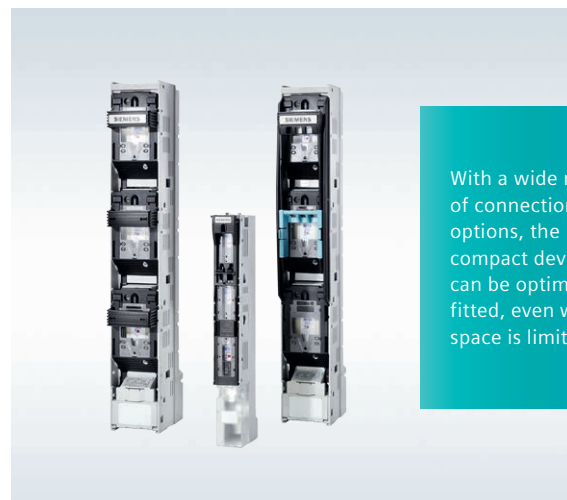


## Compact and safe

The sections for cable feeders in the fixed-mounted design up to 630 A are equipped with vertically installed 3NJ4 LV HRC fuse switch disconnectors. Thanks to their compact design and modular installation, they allow for optimal and cost-efficient applications in infrastructure. Design-tested standard modules guarantee maximum safety. Depending on the section width, up to several switch disconnectors of size 00 to 3 can be installed. A device support plate can be provided in the section for the installation of additional auxiliary devices, standard rails, wiring ducts, terminal blocks, etc. Alternatively, an ALPHA small distribution board can be installed. Measuring devices and control elements are built into the door.

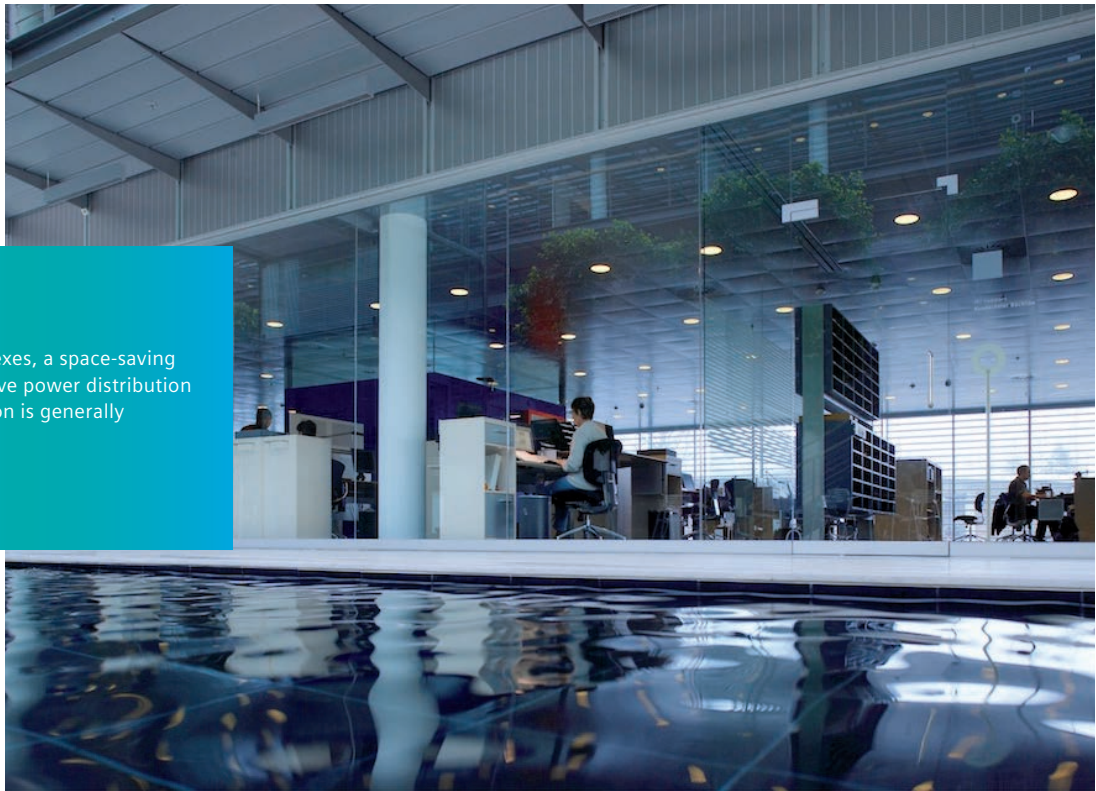
## Cost-efficient and adaptable

As a horizontal section busbar system (phase conductors L1, L2, L3), various cross-sections are available which are arranged horizontally at the back of the section. The section busbar cross-sections can be freely selected, so the section type can be optimally adapted to the requirements. The protective conductor and PEN or neutral conductor busbars are installed separately from the phase conductors in the cable connection compartment, either at the top or the bottom of the section, depending on the connection.



With a wide range of connection options, the compact devices can be optimally fitted, even where space is limited.

In office complexes, a space-saving and cost-effective power distribution board installation is generally required.



### Flexible design

The switch disconnectors of sizes 1 to 3 are fixed-mounted on the horizontal section busbar system. For switch strips of size 00, mounting takes place on an adapter. The cable is connected at the front, directly at the device. The cables can be routed into the section from the top or the bottom. A section-height door provides the front closure. With degrees of protection up to IP31, this door can be optionally fitted with a cutout area,

which allows for control of the switching devices when the door is closed. It is operated directly at the device. The switch disconnectors can be fitted with up to three current transformers to allow for feeder-related measurements. In order for a section-related summation current measurement to be performed, the system offers the option of installing a current transformer in the section busbar system.

### Highlights

- Space-saving, thanks to the compact design with up to 18 tap-off units per section
- Cost-efficient system thanks to maximum possible main busbar loading with arrangement on separate section busbar system
- Optional installation of quick-assembly kits or freely assignable device holders

Technical specifications	
<b>Installation design</b>	Fixed-mounted design
<b>Functions</b>	Cable feeders
<b>Rated current <math>I_n</math></b>	up to 630 A
<b>Connection position</b>	front
<b>Section width (mm)</b>	600 • 800 • 1,000
<b>Internal separation</b>	Form 1, 2b
<b>Busbar position</b>	rear top and/or rear bottom

# 3NJ6 In-line design

The section for switch disconnectors with 3NJ6 LV HRC fuses is suitable for up to 35 tap-off units in a fused system.



## Variable with the plug-in design

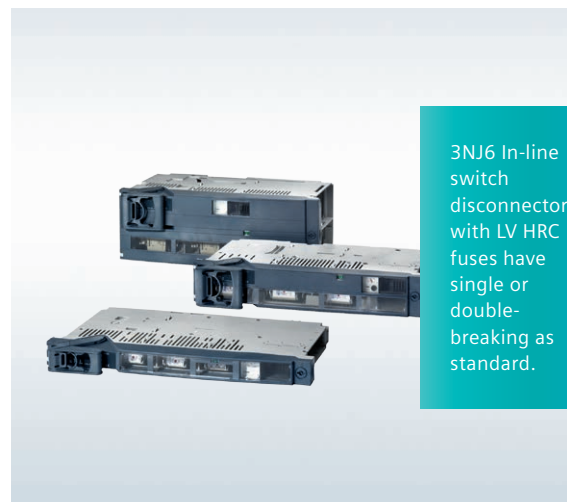
In-line switching devices with a plug-in contact on the supply-line side offer a cost-efficient alternative to the withdrawable unit design and, thanks to its modular design, allow for quick and easy modification or exchange under operating conditions. The switch disconnectors with double-breaking are suitable for cable feeders up to 630 A. With up to 35 feeders per section, the switching devices achieve a high packing density. The cables are routed vertically at the right side of the section in a cable connection compartment with a choice of width of either 400 mm or 600 mm. Cable brackets are provided here for fastening the cables.

## Safe and flexible

The section busbar system is arranged at the rear of the In-line design section. It offers test finger safety (IP20B) to live parts. The tap openings are arranged in a 50 mm modular grid. This guarantees maximum flexibility, both at the outset and for later expansions.



Plug-in busbar system, with test finger safety cover (IP20B).



3NJ6 In-line switch disconnectors with LV HRC fuses have single or double-breaking as standard.



The In-line design is particularly well-suited for applications with numerous cable branches in a very confined space.

### Compact with high functionality

The cable is connected at the front, directly at the device. The device forms the front closure. The plug-in in-line disconnectors are operated directly at the device. Up to three required current transformers can be installed in the in-line disconnector inside the device contours. Alarm and signalling devices can be integrated in the in-line disconnector. Device compartments are available for individual expansion. A compartment door provides the front closure, and signalling or measurement devices can be built into the door.

### Highlights

- High level of system availability thanks to modification or exchange under operating conditions
- Simple and cost-efficient assembly through plug-in contact on the supply-line side
- High packing density with up to 35 feeders per section

Technical specifications	
<b>Installation design</b>	Plug-in design
<b>Functions</b>	Cable feeders
<b>Rated current <math>I_n</math></b>	up to 630 A
<b>Connection position</b>	front
<b>Section width (mm)</b>	1,000 • 1,200
<b>Internal separation</b>	Form 1, 3b, 4b
<b>Busbar position</b>	top, rear top and/or rear bottom



# Reactive power compensation

Sections for the central reactive power compensation relieve transformers as well as cables and reduce transmission losses.



## Cost-efficient system

In a network, reactive power is caused by inductive, linear loads such as motors, transformers or reactors and inductive, non-linear loads such as converters, welding apparatus, arc furnaces or UPS systems. The sections for central reactive power compensation relieve transformers and cables, reduce transmission losses and therefore save energy. Depending on the load structure, the reactive power compensation is equipped with choked or unchoked capacitor subassemblies. The controller subassembly has an electronic reactive power controller for door installation. The C/k value setting takes place automatically. The multifunction display is also used to set and display various parameters. The desired target  $\cos \phi$  can be set from 0.8 ind to 0.8 cap. Network parameters such as U, I, f,  $\cos \phi$ , P, S, Q and harmonics are displayed. The capacitor subassembly (up to 200 kvar) with MKK capacitors has a fuse switch disconnecter, capacitor contactors, discharge devices and filter reactors. The switch disconnecter subassembly can optionally be used for the central safety isolation of the integrated capacitor subassemblies.



The capacitor subassemblies can be used choked or unchoked.



Safe and integrated power distribution for flexible application in the industry.

### Integrated savings potential

The reactive power compensation section is available either with or without a main busbar system. The section can therefore be directly integrated into the power distribution board with design-test approval. In this case, additional protection measures and cable connections between the power distribution board and the reactive power compensation are not required. The entire height of the device compartment is available for the installation of the controller, capacitor or group switch subassemblies. The device compartment is closed by means of a section-height door with ventilation openings.

### Optimized network quality

For power and network quality enhancement, a new active filter module can be integrated into the SIVACON S8 low-voltage power distribution board. The active harmonic filters negate harmonic components as well as expensive reactive power and thus guarantee optimum network quality and sustainable reduction in energy costs. Active filters need to be adapted to meet specific requirements.

### Highlights

- Convincing efficiency thanks to lower energy costs
- Cost-efficient, network dimensioning thanks to low reactive power
- Simple handling by means of the switch disconnecter subassembly for the central safety isolation of the capacitor subassemblies

Technische Daten	
<b>Installation design</b>	Fixed mounting
<b>Functions</b>	Central reactive power compensation
<b>Capacitor load</b>	unchoked up to 600 kvar, choked up to 500 kvar
<b>Capacitive reactive power Q</b>	Degree of choking: without • 5.67% • 7% • 14%
<b>Connection position</b>	front
<b>Section width (mm)</b>	800
<b>Internal separation</b>	Form 1, 2b
<b>Busbar position</b>	without, top, rear top and/or rear bottom

# Arc resistance

Arc resistance measures are an integral component of the SIVACON S8 system.



## Personal and plant protection

The efficiency of production plants depends very much on the reliability of the power supply. Low-voltage power distribution boards play a key role in this regard. An arcing fault is one of the most dangerous faults, associated with the most serious consequences, which can occur in a power distribution board, and it can also damage adjacent tap-off units, sections or the entire system. Arcing faults can be caused by incorrect dimensioning and reductions in insulation due to contamination etc., but they can also be the result of handling errors. The

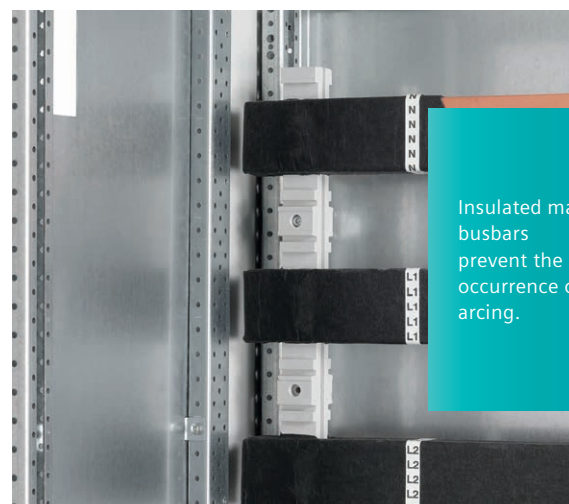
effects, resulting from high pressure and extremely high temperatures, can have fatal consequences for the operator, the system and even the building. However, you can rely on the safety offered by SIVACON. Testing of low-voltage power distribution boards under arcing fault conditions is a special test in accordance with IEC 61641 or VDE 0660 Part 500-2. SIVACON offers evidence of personal safety through testing under arcing fault conditions.

## Safety – the primary objective

Active protection measures such as the high-quality insulation of live parts (e.g. busbars), standardized and simple operation, prevent arcing faults and the associated personal injuries. Passive protections increase personal and system safety many times over. These include: hinge and locking systems with arc resistance, the safe operation of withdrawable units or circuit breakers behind a closed door and patented swing check valves behind ventilation openings on the front, arcing fault barriers or arcing fault detection system combined with the rapid disconnection of arcing faults. Evidence of the functionality of the measures described is provided by numerous, comprehensive arcing fault tests under „worst case“ conditions, performed on a wide variety of section types and functional units. These tests are used to assess the danger that people and systems can be exposed to in the event of an arcing fault.



The arcing fault barrier restricts the effects to one section when an arcing fault occurs.



Insulated main busbars prevent the occurrence of arcing.

**SIEMENS**  
*Ingenuity for life*

## SIVACON innovations- World's only arc-free switchboards

Only by SIVACON S8 - the feature of  
switchboard.

The SIVACON S8 low-voltage power distribution switchboard sets new standards failproof safety & service. In conformance to the IEC 61439-1&2, SIVACON S8 guarantees high performance, maximum safety and compact modularity.

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### Features

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- Combination of fixed, plugin & drawout feeders in the same vertical
- State-of-the-art technology, innovation in design and unmatched performance

SIVACON

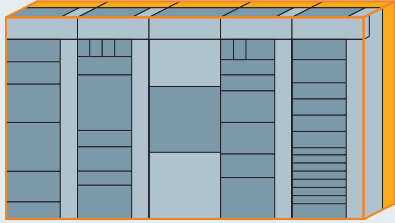
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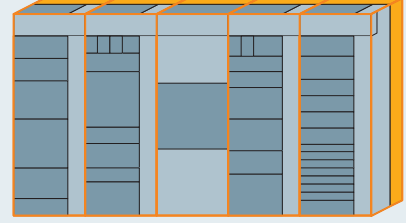
## Arcing fault levels

The arcing fault levels describe the classification in accordance with the characteristics under arcing fault conditions and the restriction of the effects of the arcing fault to the system or system section.

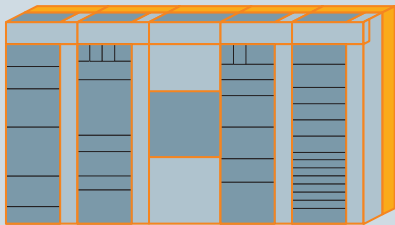
**Level 1**  
High level of personal safety without major restriction of the effects of arcing within the power distribution board.



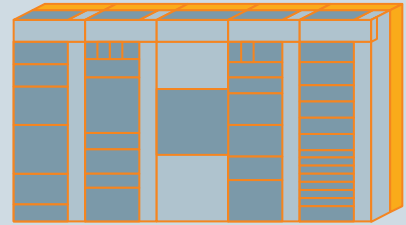
**Level 2**  
High level of personal safety with restriction of the effects of arcing on a single section or double fronted section.



**Level 3**  
High level of personal safety with restriction to main busbar compartment in single- or double fronted section as well as device or cable connection compartments.



**Level 4**  
High personal safety with restriction of the effects of arcing to the site of origin.



## Earthquake boosting

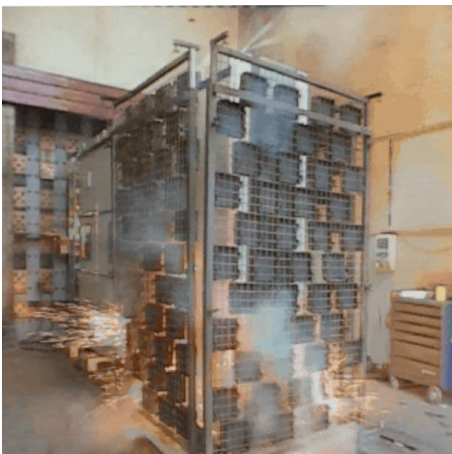
The SIVACON S8 low-voltage power distribution board is also available in earthquake-proofed version for seismic requirements. In accordance with the testing the evidence of functionality and stability after and during the earthquake has to be checked.

The results of the the earthquake testings are divided into 3 categories:

- 1: Functionality during the earthquake
- 2: Functionality after the earthquake
- 3: Stability

## Highlights

- High level of personal safety thanks to the testing of the power distribution board under arc conditions
- Reliability thanks to comprehensive and thorough test
- Personnel safety by restricting the effects of arcing faults within the system cubical functional unit
- Personal safety in all configurations, e.g. through patented swing check valves behind ventilation openings



The SIVACON S8 restricts or prevents the occurrence of arcing faults.

# SIVACON S8 – standard-compliant, design verified low-voltage power distribution board

## Highlights

- Safety for human beings and plants by design verification by verification tests in accordance with IEC 61439-2
- Maximum quality assurance through design verification and routine verification
- Testing always carried out on the complete system with all devices

### Requirement of standard IEC 61439

Low-voltage power distribution boards or standard-compliant power switchgear and controlgear assemblies are developed, manufactured and approved in accordance with the specifications of IEC 61439-1/-2 (VDE0660 Part 600-1/-2). In order to provide evidence that the power distribution board is fit for purpose, this standard requires two main forms of verification – the design verification and the routine verification. The design verification involves tests carried out during the development process and is the responsibility of the original manufacturer (developer). A routine verification must be performed on every manufactured power distribution board prior to delivery by the manufacturer of the power switchgear and control gear assembly.

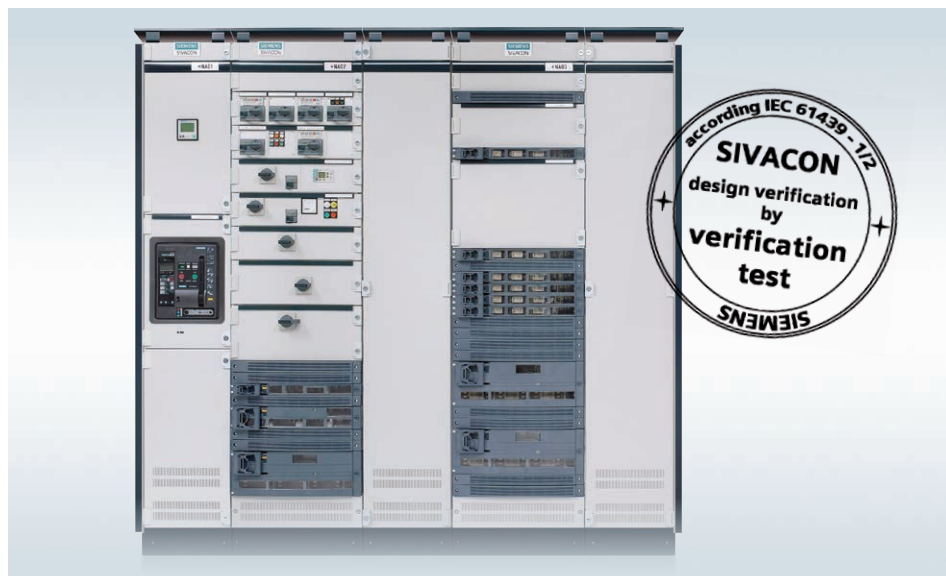
### Design verification through testing

The SIVACON S8 power distribution board offers safety for human beings and plants by design verification by verification tests in accordance with IEC 61439-2. The physical properties are designed in the product testing department for operational and fault conditions and guarantee maximum system and personal safety. The design verification and the routine

verification are a vital component of quality assurance and are the prerequisite for CE marking in accordance with EC directives and legislation.

### Verification of temperature rise

One of the most important verifications is the “Verification of temperature rise”. This verifies that the power distribution board is fit for purpose when the temperature rises due to power loss. In view of the ever increasing rated currents, together with higher requirements relating to degree of protection and internal separation, this is one of the greatest challenges in the power distribution board industry. According to standard for rated currents up to 1,600 A, this verification can be carried out by means of calculation. For the SIVACON S8 a verification by means of testing is always mandatory. Rules governing the selection of the test items (worst-case test) and the testing of complete switchgear and control gear assemblies ensure that there is systematic coverage of the entire product range and that the verification always includes the devices. Testing items selected at random is therefore inadequate, as is the replacement of a device without repeating testing.



# SIVACON S8

## Design verifications according to IEC 61439- 1&2

	Verification through testing	Verification through calculation	Verification through engineering rules
1. Strength of materials and parts	✓	–	–
2. Degree of protection of enclosures	✓	–	✓
3. Clearances in air and creepage distances	✓	✓	✓
4. Protection against electric shock and integrity of protective circuits	✓	✓ <sup>1</sup>	✓ <sup>1</sup>
5. Incorporation of switching devices and components	–	–	✓
6. Internal electric circuits and connection	–	–	✓
7. Terminal for external conductors	–	–	✓
8. Dielectric properties	✓	–	✓ <sup>2</sup>
9. Temperature-rise limits	✓	up to 1,600 A	up to 630 A <sup>3</sup>
10. Short-circuit withstand strength	✓	conditional <sup>3</sup>	conditional <sup>3</sup>
11. Electromagnetic compatibility (EMC)	✓	–	✓
12. Mechanical operation	✓	–	–

<sup>1</sup> Effectiveness of the switchgear and controlgear assembly when external faults occur

<sup>2</sup> Impulse voltage withstand only

<sup>3</sup> Compared with a construction already tested

# New SIVACON S8 in the waste incineration plant

## Requirement

Due to the new turbine which, at 50 MVA, is twice the size of the previous one, the power supply system also needed to be updated. The request was for a complete concept which, in addition to technical improvements, could also deliver a much higher level of power supply reliability. The existing underfloor cable paths left no space for expansions, so the possibility of connecting the power distribution board sections via the cabinets was sought. In order to avoid unnecessary downtime costs, the upgrading had to be completed within a maximum of three weeks.

## Solution

A compact, complete solution was achieved by combining a design verified power distribution board with busbar trunking systems. Thanks to the variable concept and the simple assembly, it was possible to complete the upgrade within just ten days. As a result of the withdrawable unit design selected in this case, operational safety is increased, both during commissioning and during servicing. The circuit breakers can be moved from the connected position to the test or disconnected position from the outside, even when the cabinet doors are closed.







### Result

The combination of the SIVACON 8PS busbar trunking systems and the SIVACON S8 power distribution board is ideally suited to the space available. The power distribution board with design verification by verification tests in accordance with IEC 61439-2, guarantees greater personal and plant safety, because it has been tested as a complete unit.

It also guarantees arc resistance as a result of thorough testing in accordance with IEC 61641. A characteristic feature of these systems is the high level of flexibility in terms of the installation designs. It was possible, for example, to use the air circuit breaker 3WL for the intelligent connection of the power supply and motor control centers for smaller units.

### Highlights

- Rapid implementation thanks to the variable concept and simple assembly
- Reliable presentation of consumption data thanks to circuit breakers which are capable of communicating
- High levels of personal and system safety thanks to the use of design-tested standard modules



The compact design ensures a cost-efficient assembly of the SIVACON S8. The flexible choice of installation designs results in a compact, complete solution with maximum safety.

# Power monitoring with SIVACON S8

## Highlights

- Simple integration of the measurement devices and communication-capable circuit breakers
- Identification of savings potential thanks to transparency of power flows
- Reliable recording and presentation of consumption data
- Improvement of system availability through continuous monitoring



Measuring devices of the SENTRON family for recording and supplying consumption data and electrical parameters.

## Consistently well informed

Anybody who wants to reduce energy costs on a long-term basis, firstly requires a clear overview of current energy consumption and power flows. The 7KT/7KM PAC measuring devices and communication-capable 3WL/3VL circuit breakers integrated in the power distribution board can help you to achieve this. They record

precise and reliable measurements of the energy values for electric feeders or individual loads. In addition to this, the 7KM PAC measuring devices provide you with important measured values, via standardized bus systems, for the assessment of system status and network quality.

## Simple evaluation of data

For the further processing of measured data, additional devices, which are perfectly matched to the power distribution board, can be integrated into higher-level automation and power management systems with the greatest of ease, thanks to the wide variety of communication options they offer. The measuring devices and communication-capable circuit breakers therefore provide the ideal basis for cost-efficient power monitoring with the SIVACON S8 power distribution board.

## Reliable through communication

Power distribution boards must operate efficiently. Consequently, the load must be constantly optimized and downtimes must be avoided. The powermanager power monitoring software analyses and documents the data from measuring devices and communication-capable circuit breakers and produces load profile curves and trend analyses, extending to the visualisation of switching states.



Due to the transparency of power flows, savings potential can be easily identified.

# Project checklist

Customer	Processor		
Project	Telephone		
Order No.	Fax		
Date of delivery	Date		
<b>Standards and specifications</b>			
<input checked="" type="checkbox"/> IEC 61439-1/2 / EN 61439-1/2 VDE 0660 Part 600-1/2	IEC 61641/VDE 0660 Part 500-2 arc resistance <input type="checkbox"/> Level 1 Personal safety <input type="checkbox"/> Level 2 Restriction to one section <input type="checkbox"/> Level 3 Restriction to functional compartment <input type="checkbox"/> Level 4 Restriction to site of origin <input type="checkbox"/> insulated main busbar <input type="checkbox"/> arcing fault barrier <input type="checkbox"/> arcing fault detection system		
<b>Environmental conditions</b>			
Operating conditions	<input type="checkbox"/> standard (interior climate 3K4)	<input type="checkbox"/> special	<input type="checkbox"/> corrosive gases (e.g. H <sub>2</sub> S)
Ambient temperature (24-hour average)	<input type="checkbox"/> 20 °C	<input type="checkbox"/> 25 °C	<input type="checkbox"/> 30 °C <input type="checkbox"/> 35 °C <input type="checkbox"/> 40 °C <input type="checkbox"/> 45 °C <input type="checkbox"/> 50 °C
Installation altitude above sea level	<input type="checkbox"/> ≤ 2,000 m	<input type="checkbox"/> other	
<b>IP degree of protection</b>			
Against the interior	Section ventilated	<input type="checkbox"/> IP30 <input type="checkbox"/> IP31 <input type="checkbox"/> IP40 <input type="checkbox"/> IP41 <input type="checkbox"/> IP42	
	Section non-ventilated		<input type="checkbox"/> IP54
Against cable base	<input type="checkbox"/> IP00 <input type="checkbox"/> IP30 <input type="checkbox"/> IP40 <input type="checkbox"/> IP54		
	<input type="checkbox"/> manufacturer-provided	<input type="checkbox"/> customer-provided	
Aggravated operating conditions	<input type="checkbox"/> none	<input type="checkbox"/> earthquake-proof	<input type="checkbox"/> other
Control cabinet heating	<input type="checkbox"/> no <input type="checkbox"/> yes		
<b>Mains data/Infeed data</b>			
Mains type	<input type="checkbox"/> TN-C <input type="checkbox"/> TN-S	<input type="checkbox"/> TN-C-S <input type="checkbox"/> IT	<input type="checkbox"/> TT
Design	<input type="checkbox"/> L1, L2, L3, PE + N <input type="checkbox"/> L1, L2, L3, PE + N <input type="checkbox"/> ZEP (PEN + PE) <input type="checkbox"/> other:		
External connection	<input type="checkbox"/> 3-pole switchable	<input type="checkbox"/> 4-pole switchable	
Transformer rated power S <sub>r</sub>	kVA	Rated short-circuit voltage U <sub>z</sub>	%
Rated operational voltage U <sub>e</sub>	V	Frequency f	Hz
Rated short-time withstand current I <sub>cw</sub>	kA	Short-circuit withstand current I <sub>k</sub> with DC	kA
<b>Horizontal busbar system</b>			
Position	<input type="checkbox"/> top	<input type="checkbox"/> rear (top)	<input type="checkbox"/> rear (bottom)
Rated current I <sub>n</sub>	A	A	A
CU treatment	<input type="checkbox"/> blank	<input type="checkbox"/> silver-plated	<input type="checkbox"/> tin-plated
AC design L1, L2, L3 + ....	<input type="checkbox"/> PEN <input type="checkbox"/> PE	<input type="checkbox"/> N <input type="checkbox"/> PEN, N = 50%	<input type="checkbox"/> PEN, N = 100%
DC design	<input type="checkbox"/> 220 V, L+, L-, PE	<input type="checkbox"/> 24 V, L+, M(L-)	
<b>Vertical busbar system</b>			
CU treatment	<input type="checkbox"/> blank <input type="checkbox"/> silver-plated	<input type="checkbox"/> tin-plated	
AC design L1, L2, L3 + .....	<input type="checkbox"/> PEN <input type="checkbox"/> PE	<input type="checkbox"/> N <input type="checkbox"/> PEN, N = 50%	<input type="checkbox"/> PEN, N = 100%
DC design	<input type="checkbox"/> 220 V, L+, L-, PE	<input type="checkbox"/> 24 V, L+, M(L-)	Other conditions
<b>Layout and installation</b>			
Installation type	<input type="checkbox"/> single-fronted	<input type="checkbox"/> back to back	<input type="checkbox"/> double-fronted
Restriction of total length	<input type="checkbox"/> none	<input type="checkbox"/> yes	mm
Max. net length per transport unit	<input type="checkbox"/> 2,400 mm	<input type="checkbox"/>	mm
<b>Cable/busbar connection</b>			
With incoming sections	<input type="checkbox"/> from below	<input type="checkbox"/> from above	<input type="checkbox"/> from the rear
With outgoing sections	<input type="checkbox"/> from below	<input type="checkbox"/> from above	<input type="checkbox"/> from the rear
<b>Sections</b>			
Internal separation in accordance with IEC 61439-2, DIN EN 61439-2, VDE 0660 Part 600-2, BS EN 61439-2			
Circuit breaker design	<input type="checkbox"/> Form 1 <input type="checkbox"/> Form 2b	<input type="checkbox"/> Form 3a	<input type="checkbox"/> Form 4b <input type="checkbox"/> Form 4 Type 7
Universal installation design			<input type="checkbox"/> Form 3b <input type="checkbox"/> Form 4a <input type="checkbox"/> Form 4b <input type="checkbox"/> Form 4 Type 7
Fixed-mounted design	<input type="checkbox"/> Form 1 <input type="checkbox"/> Form 2b	<input type="checkbox"/> Form 3b	<input type="checkbox"/> Form 4a <input type="checkbox"/> Form 4b
Fixed-mounted 3NJ4 In-line design	<input type="checkbox"/> Form 1 <input type="checkbox"/> Form 2b		
Plug-in 3NJ6 In-line design	<input type="checkbox"/> Form 1	<input type="checkbox"/> Form 3b	<input type="checkbox"/> Form 4b
Reactive power compensation	<input type="checkbox"/> Form 1 <input type="checkbox"/> Form 2b		

# Technical specifications

## SIVACON S8 low-voltage power distribution board

<b>Standards and specifications</b>	Power switchgear and controlgear assembly Design verifications	IEC 61439-2 DIN EN 61439-2 (VDE 0660 Part 600-2)	
	Inspection of behaviour with internal errors (arcing faults)	IEC 61641, VDE 0660 Part 500-2	
	Protection against electric shock	DIN EN 50274, VDE 0660 Part 514	
<b>Rated insulation voltage (U<sub>i</sub>)</b>	Main circuit	Up to 1,000 V	
<b>Rated operational voltage (U<sub>e</sub>)</b>	Main circuit	Up to 690 V	
<b>Clearances in air and creepage distances</b>	Rated impulse withstand voltage U <sub>imp</sub>	8 kV	
	Overvoltage category	III	
	Pollution degree	3	
<b>Busbars (3-pole and 4-pole)</b>	Horizontal main busbars	Rated current	Up to 7,000 A
		Rated impulse withstand current (I <sub>pk</sub> )	Up to 330 kA
		Rated short-time withstand current (I <sub>cw</sub> )	Up to 150 kA, 1s
	Vertical busbars for circuit breaker design	Rated current	Up to 6,300 A
		Rated impulse withstand current (I <sub>pk</sub> )	Up to 220 kA
		Rated short-time withstand current (I <sub>cw</sub> )	Up to 100 kA, 1s
	Vertical busbars for universal and fixed-mounted design	Rated current	Up to 1,600 A
		Rated impulse withstand current (I <sub>pk</sub> )	Up to 143 kA
		Rated short-time withstand current (I <sub>cw</sub> )	Up to 65 kA*, 1s
	Vertical busbars for 3NJ4In-line design (fixed-mounted)	Rated current	Up to 1,600 A
		Conditional rated short-circuit current (I <sub>cc</sub> )	Up to 50 kA
	Vertical busbars for 3NJ6 In-line design (plug-in)	Rated current	Up to 2,100 A
Rated impulse withstand current (I <sub>pk</sub> )		Up to 110 kA	
Rated short-time withstand current (I <sub>cw</sub> )		Up to 50 kA*, 1s	
<b>Device rated currents</b>		Circuit breaker 3WL/3VL	Up to 6,300 A
		Cable feeders	Up to 630 A
		Motor outgoing feeders	Up to 250 kW
<b>Internal separation</b>	IEC 61439-2, Section 8.101, VDE 0660 Part 600-2, 8.101	Form 1 to Form 4	
	BS EN 61439-2	To Form 4 Type 7	
<b>Surface treatment</b>	(Coating in accordance with DIN 43656)		
	Frame parts, bases	Galvanized iron	
	Doors	Powder-coated	
	Side panels	Powder-coated	
	Back panels, roof plates	Sendzimir-galvanized	
	Ventilation roof (IPX1, IPX2)	Powder-coated	
	Standard colour of the powder-coated parts (Coating thickness 100 ± 25 µm)	RAL 7035, light grey Design parts: Blue Green Basic	
<b>IP degree of protection</b>	In accordance with IEC/EN 60529	IP30 • IP31 • IP40 • IP41 • IP42 • IP54	
<b>Dimensions</b>	Preferred dimensions in accordance with DIN 41488	Height (without base):	2,000 • 2,200 mm
		Width:	200 • 350 • 400 • 600 800 • 850 • 1,000 • 1,200 mm
		Depth (single-fronted):	500 • 600 • 800 mm
		Depth (double-fronted):	1,000 • 1,200 mm

\* Conditional rated short-circuit current (I<sub>cc</sub>) = 100 kA





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